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Interferometry is the first optical metrology method when obtaining the surface map with high precision. Difrotec launched a breakthrough innovation in interferometric measurements. A compact, user-friendly, reliable interferometer with accuracy greatly advancing the state-of-the-arts.

World record!

The interferometer D7 provides a world record accuracy 0.6 nm or 6 Ångström with an excellent repeatability

Measurements

Measuring an optics with D7 can be done in 3 simple steps

1 Put the test part on the
holder

2 Align the test part using
softvar

Specifications

Difrotec tested two lenses for Tartu Observatory, Lens 1 & Lens 2, for space satellite Student Earth Orbiter (ESEO). Department of Space Technology wanted to verify if the lenses were on par with the givep2.hifplic(l)-1e oso as [(twere)18nditeh the

2. Revealing optics machining residue

Optical surfaces are machined tc126Ctai shape by variouicseOpt

Stitching

Over sized optics and aspheres

- Large spherical concave of R# ≤ 0.9 can be directly measured by putting D7 farther away. "
- Optics with larger aperture require accessories."
- **For aspheres and freeform we use high accuracy sub aperture stitching (SAS)**
 - D7 has greater accuracy reserve to match "overlays. "
 - Easier to align and no retrace errors preserve accuracy throughout stitching.

Testing the reliability of stitching



DifroMetric is feature rich fringe analysis software made by Difrotec. DifroMetric is OS/ platform independent and can take and produce most of the data formats common in the field of interferometry. Processing steps are automated, which saves time while

DifroMetric / main functions

Each function contains default and user settings, and offers custom combination of numerous opportunities of interferometric data analysis

Various additional functions including fringe pattern normalization, loading/saving settings, Zernike coefficients and diagrams, tracking actual phase error, et al.

Main Window

Features (base options)

1. Fringe pattern window
2. Phase button — launches phase retrieval procedure
3. Intelligent averaging button — runs system error elimination procedure
4. Image processing options
5. Selection of phase retrieval method
6. Setting mask type and parameters
7. Intelligent averaging parameters
8. Drop-down file menu — allows to open necessary sets of phase shifting frames, open/ save retrieved wavefronts and their Zernike fitting

- Surface deviation map
- Cross sections in x and y axes
- Zernike coefficients in *.csv In *gma.Rimetric ri 1 i /FXE2 gs 3.88889 21.8750TD[(•)]T\ResultTm 5t imag